

작업공정사진철

고객명:

공사명: BULTIN SPINDLE MOTOR REWINDING

규격:

REPAIR 내역: 분해 및 불순물 CLEANSING DRYING
STATOR REWINDING
INSULATING VARNISH DIPPING DRYING
입 출고검사



<http://jinyangmotor.com/>



JIN YANG	작업 공정 사진
작업공정	BULTIN MOTOR 입고검사



권선검사	권체 입고
작업공정	BULTIN MOTOR 입고검사



권선검사	HIGE SPEED 절연저항 & 각 상별 권선저항
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JIN YANG	작업 공정 사진
작업공정	BUILTIN MOTOR 입고검사
	
권선검사	LOW SPEED 절연저항 & 각 상별 권선저항
작업공정	BUILTIN MOTOR 입고검사
	
하부	권선 부

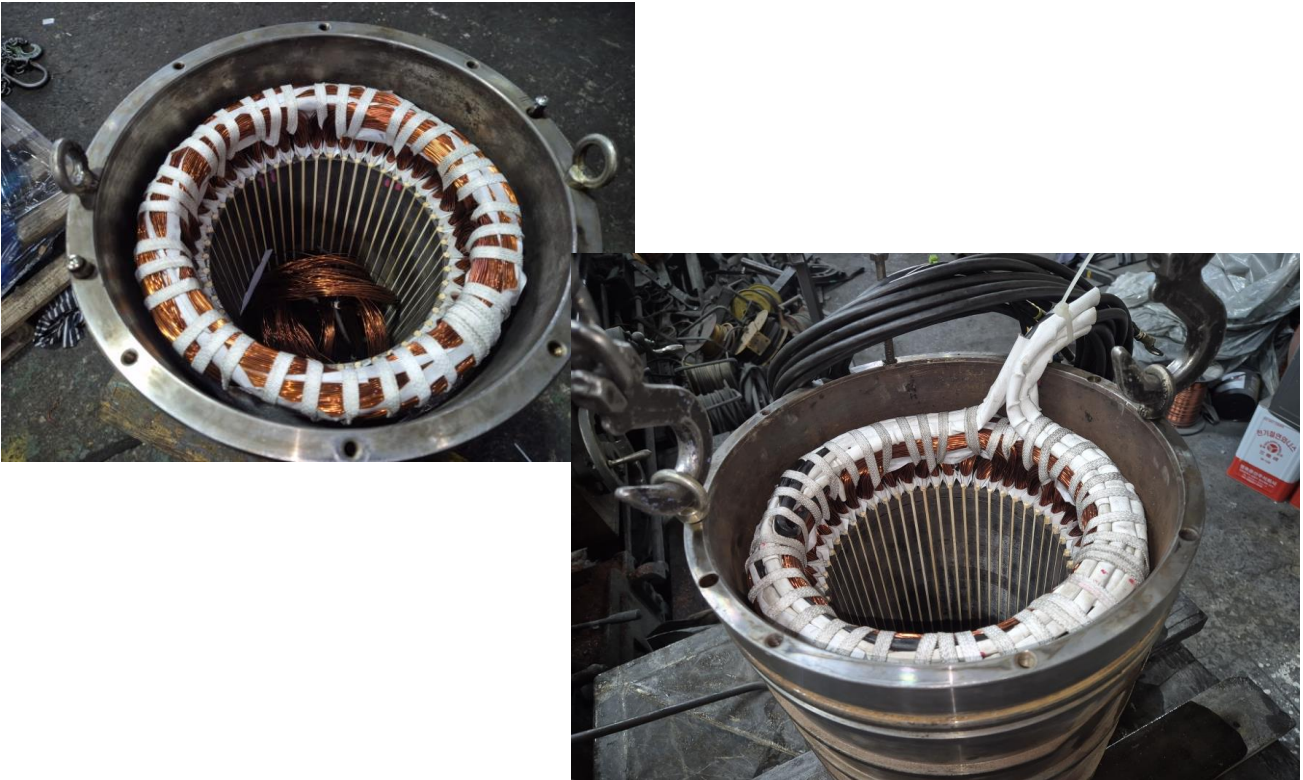
JIN YANG	작업 공정 사진
작업공정	BUILTIN MOTOR 입고검사



하부	권선 소손부
작업공정	BUILTIN MOTOR REWINDING



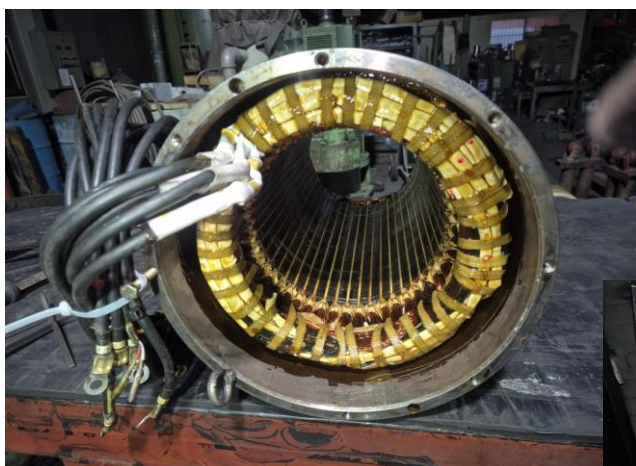
STATOR 권체	재 권선 실시
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JIN YANG	작업 공정 사진
작업공정	BUILTIN MOTOR REWINDING
	
STATOR 권체	재 권선 실시
작업공정	BUILTIN MOTOR REWINDING
	
STATOR 권체	결선 및 BANDING 실시

JIN YANG	작업 공정 사진
작업공정	BUILTIN MOTOR REWINDING



STATOR 권체	INSULATING VARNISH DIPPING DRYING 실시
작업공정	BUILTIN MOTOR REWINDING



STATOR 권체	절연건조 실시 후
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JIN YANG

작업 공정 사진

작업공정

BUILTIN MOTOR REWINDING



출고 검사

HIGE SPEED 절연저항 & 각 상별 권선저항

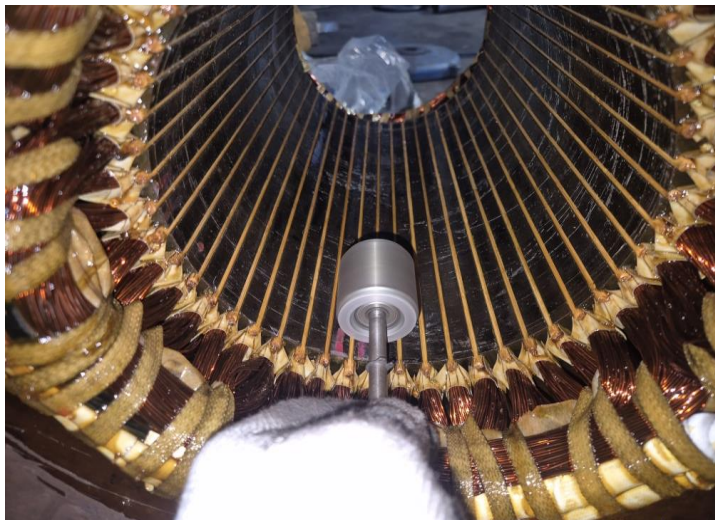
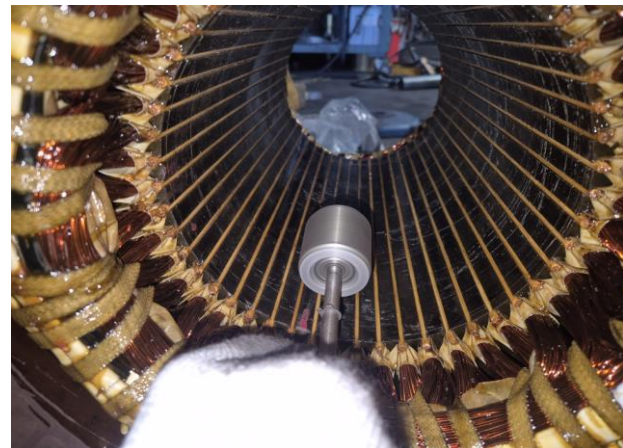
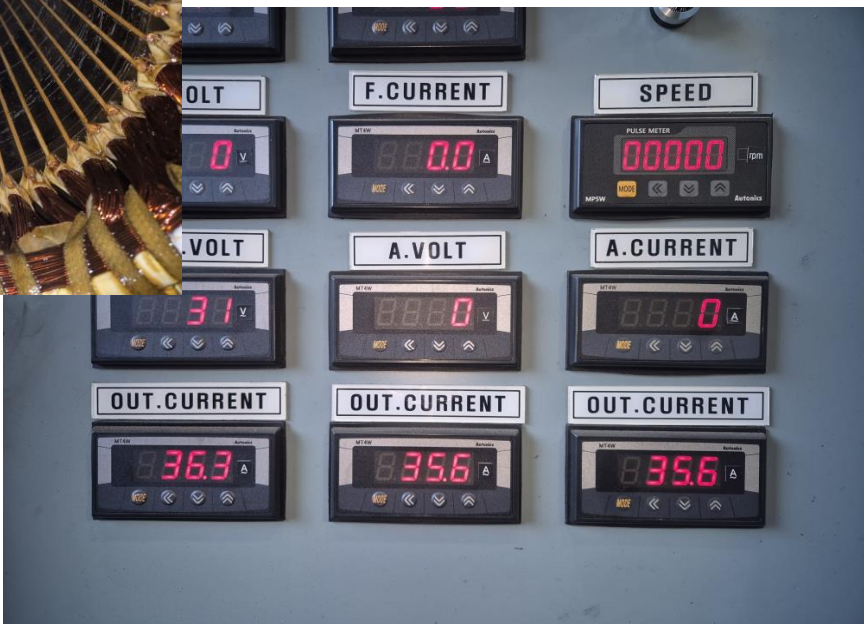
작업공정

BUILTIN MOTOR REWINDING



출고 검사

LOW SPEED 절연저항 & 각 상별 권선저항

JIN YANG	작업 공정 사진																								
작업공정	BUILTIN MOTOR REWINDING																								
	 <table><tr><th>IN.VOLT</th><th>IN.CURRENT</th><th>F.VOLUME</th></tr><tr><td>374 V</td><td>59 A</td><td></td></tr><tr><th>F.VOLT</th><th>F.CURRENT</th><th>SPEED</th></tr><tr><td>0 V</td><td>0.0 A</td><td>00000 rpm</td></tr><tr><th>OUT.VOLT</th><th>A.VOLT</th><th>A.CURRENT</th></tr><tr><td>31 V</td><td>0 V</td><td>0 A</td></tr><tr><th>OUT.CURRENT</th><th>OUT.CURRENT</th><th>OUT.CURRENT</th></tr><tr><td>133.5 A</td><td>132.8 A</td><td>134.5 A</td></tr></table>	IN.VOLT	IN.CURRENT	F.VOLUME	374 V	59 A		F.VOLT	F.CURRENT	SPEED	0 V	0.0 A	00000 rpm	OUT.VOLT	A.VOLT	A.CURRENT	31 V	0 V	0 A	OUT.CURRENT	OUT.CURRENT	OUT.CURRENT	133.5 A	132.8 A	134.5 A
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